

Reference: DDWA





- Use for heavy duty loads.
- Nominal drill bit size is the same as the anchor diameter
- · Anchor can be installed through standard fixture holes
- · Ring marks for correct embedment depth indication: accurate installation depth
- Washer and nut pre-assembled
- · Length ID code stamped on head of each anchor
- · Anchor design allows for followup expansion after setting under tensile loading
- Code listed under IBC/IRC in accordance with ICC-ES AC193 and ACI 355.2 for cracked and uncracked concrete.
- · Qualified for static, wind and seismic loads.
- Available in zinc-plated steel

APPLICATIONS

 Structural connections, i.e., beam and column anchorage

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- · Safety-related attachments
- corrosion environment
- cable trays and strut, pipe supports, fire sprinklers
- · Seismic and wind loading
- concrete.
- · Safety barriers.
- Fixing billboards, boilers, signals, advertising hoardings, etc.
- · Installation of sprinkler systems



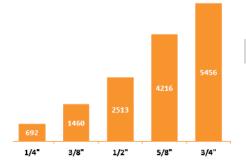
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APPROVALS

ICC ESR-4853 Codes compliance: IBC 2018, 2015, 2013, 2009 IRC 2018, 2015, 2013, 2009 LABC 2020 LARC 2020 CBC 2019 CRC 2019 FBC 2020, 2017 FRC 2020, 2017

SIZES

CONCRETE



DEEP EMBEDMENT DEPTH IN 2500 psi

UNCRACKED CONCRETE with α=1.48 [lb]

1/4" - 3/4"

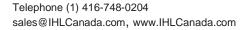
DRILLED HOLE CONDITION

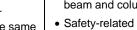


APPLICATION EXAMPLES



Investments Hardware Limited 250 Rowntree Dairy Road, Woodbridge, Ontario, Canada L4L 9J7





- Interior applications / low level
- Tension zone applications, i.e.,
- · Indoor structural fixings in

with sherardized clip. ALLOWABLE TENSION LOADS FOR

BASE MATERIALS

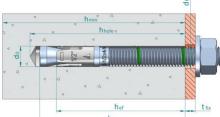


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1. RANGE

ITEM	CODE	SIZE	PICTURE	COMPONENTS	MATERIAL
1	DDWA	1/4" – 3/4"		Bolt Clip Nut Washer	Carbon steel Carbon steel, sherardized EN 13811 ASME B18.2.2 class 2B ASME B18.21.1 type A series N Coating: zinc-plated ≥ 0.0002 in



2. INSTALLATION DETAILS

				hef		t fix				
			-	hnom		-				
Parameter	Symbol	Units		1	1	Nominal anc				
			1/4"	3/8"		1/2"		/8"	-	/4"
ICC approved			\checkmark	\checkmark	\checkmark	\checkmark	\checkmark	\checkmark	\checkmark	\checkmark
Outside diameter	do	in (mm)	1/4 (6.4)	3/8 (9.5)	1/2 (12.7)	1/2 (12.7)	5/8 (15.9)	5/8 (15.9)	3/4 (19.1)	3/4 (19.1)
Nominal embedment depth	h _{nom}	in (mm)	1.68 (43)	2.33 (59)	2.33 (59)	3.59 (91)	3.23 (82)	4.49 (114)	3.74 (95)	5.26 (134)
Effective embedment depth	h _{ef}	in (mm)	1 1/2 (38)	2 (51)	2 (51)	3 1/4 (83)	2 3/4 (70)	4 (102)	3 1/4 (83)	4 3/4 (121)
Minimum hole depth	h _{hole}	in (mm)	2 (51)	2 5/8 (67)	2 5/8 (67)	4 (102)	3 1/2 (89)	4 3/4 (121)	4 (102)	5 3/4 (146)
Maximum fixture clearance hole dia.	d _f	in (mm)	5/16 (7.9)	7/16 (11.1)	9/16 (14.3)	9/16 (14.3)	11/16 (17.5)	11/16 (17.5)	7/8 (22.2)	7/8 (22.2)
Installation torque	T _{inst}	ft lbf (Nm)	5 (7)	30 (41)	45 (61)	45 (61)	75 (102)	75 ⁶ (102)	150 (203)	150 (203)
Minimum concrete thickness	h _{min}	in (mm)	4 (102)	4 (102)	4 (102)	6 (152)	5 1/2 (140)	6 6 1/2 (152) (165		8 (203)
Critical edge distance	Cac	in (mm)	2 3/4 (70)	6 (152)	6 (152)	7 1/2 (191)	7 (178)	8 ½ (216)	9 (229)	12 (305)
Minimum edge distance (c _{min}) for	Cmin	in (mm)	1 3/4 (44)	2 1/2 (64)	3 (76)	2 1/2 (64)	3 1/2 (89)	7 3 1/2 (178) (89)	5 (127)	4 1/2 (114)
spacing (s ≥)	s≥	in (mm)	2 1/4 (57)	6 1/2 (165)	6 (152)	6 (152)	8 (203)	4 1/4 6 (108) (152	10 1/2 (267)	9 1/2 (241)
Minimum spacing (s _{min}) for edge	Smin	in (mm)	2 1/4 (57)	2 1/2 (64)	2 3/4 (70)	2 1/2 (64)	4 1/2 (114)	4 1/4 4 (108) (102	5 (127)	4 (102)
distance (c ≥)	c≥	in (mm)	1 3/4 (44)	4 (102)	6 (152)	4 (102)	6 (152)	7 5 (178) (127	10 1/2 (267)	8 1/2 (216)
Minimum overall anchor length	$\ell_{\sf anc}$	in (mm)	1 3/4 (44)	3 (76)	3 1/2 (89)	4 1/2 (114)	4 1/4 (108)	5 1/2 (140)	5 (127)	6 1/2 (165)
Spanner	Sw	-	7/16	9/16		3/4	1:	5/16	1	-1/8

For SI: 1 inch = 25.4 mm, 1 ft-lb = 1.356 Nm.

1. The embedment depth, hnom, is measured from the outside surface of the concrete member to the embedded end of the anchor prior to tightening.

2. The listed minimum overall anchor length is based on anchor sizes commercially available at the time of publication compared with the requirements to achieve the minimum nominal embedment depth and possible fixture attachment.

3. Holes in metal fixtures to be mounted should match the diameter specified in the table.

4. Caution: do not use impact wrench to set or tighten anchors

5. Caution: oversized holes in base material will make it difficult to set the anchor and will reduce the anchors' load capacity

6. Use installation torque 80 ft.lbf for FM applications

TECHNICAL DATA SHEET



DURADRIVE WEDGE ANCHOR

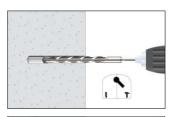
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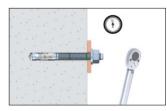
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Length ID marking on stud	Units	Α	в	с	D	Е	F	G	Н	I	J	к	L	м	Ν	ο	Р	Q
Length of the anchor min ≥	in	1 1/2	2	2 1/2	3	3 1/2	4	4 1/2	5	5 1/2	6	6 1/2	7	7 1/2	8	8 1/2	9	9 ½
Length of the anchor max <	in	2	2 1/2	3	3 1/2	4	4 1/2	5	5 1/2	6	6 1/2	7	7 1/2	8	8 1/2	9	9 1/2	10

3. PRODUCT INSTALLATION







Installation accessories

1. DRILL

Drill a hole into the base material of the correct diameter and depth using a drill bit that meets the requirements of ANSI B212.15

2. BLOW AND CLEAN

Remove dust and debris from hole using a hand pump, compressed air or a vacuum to remove loose particles left from drilling.

3. INSTALL

Position the washer on the anchor and thread on the nut. If installing through a fixture drive the anchor through the fixture into the hole. Be sure the anchor is driven until the corresponding green mark depth is leveled with the base material surface. Use a hammer if necessary.

4. APPLY TORQUE

Tighten the anchor with a torque wrench by applying the required installation torque, T_{ins} . Note: the threaded stud will draw up during tightening of the nut the expansion wedge (nut) remains in the original position. Once installed, the total length of the anchor may be checked using the letter on the head.

Code	e no.	Description	qty.	Image
314	417	Hand pump / Dust blower.	1	
31427	3/8			
31428	31428 1/2 Cleaning brushes		1	Martin Martin Bill
31432	31432 5/8		1	
31434	3/4			



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4. DESIGN INFORMATION

Tension design information^{1,2}

Decign of	araatariatia	Notation	Units	Nominal anchor diameter									
Design ch	aracteristic	Notation	Units	1/4"	3/8"	1/	2"	5/	8"	3/4	1"		
Nominal embedment dep	oth	h _{nom}	in (mm)	1.68 (43)	2.33 (59)	2.33 (59)	3.59 (91)	3.23 (82)	4.49 (114)	3.74 (95)	5.26 (134)		
Anchor category		1, 2 or 3	-	1	1		1		1	1			
		STEEL STREN	GTH IN TENS	ION (ACI 318	-14 17.4.1 or	ACI 318-11	D.5.1)						
Minimum specified ultima	ate tensile strength (neck)	f _{uta}	psi (N/mm²)	113,000 (780)	87,000 (600)	87,000 (600)		87,000 (600)		87,000 (600)			
Minimum specified yield	strength (neck)	fy	psi (N/mm²)	90,500 (624)	85,000 (585)	,	000 35)	81, (56	000 50)	77,0 (53			
Effective tensile stress a	rea (neck)	A _{se,N}	in² (mm²)	0.0230 (14,8)	0.0562 (36.3)	-	100 4.5)	0.1 (10		0.2 (153			
Steel strength in tension	3	N _{sa}	lb (kN)	2,599 (11.6)	6,125 (27.2)	,	600 7.2)	16, (72	240 2.2)	22,7 (101			
Safety factor for steel str	ength ⁴	фsa	-				0.7	5					
		PULLOUT STRE	NGTH IN TEN	SION (ACI 31	18-14 17.4.3 c	or ACI 318-1	1 D.5.3)						
Characteristic pullout stro concrete (2,500 psi) ^{6,7}	ength, uncracked	N _{p,uncr}	lb (kN)	1,575 (7.01)	3,325 (14.79)	3,394 (15.10)	5,723 (25.46)	-	-	-	-		
Characteristic pullout stre (2,500 psi) ^{6,7}	ength, cracked concrete	$N_{\text{p,cr}}$	lb (kN)	NA	2,163 (9.62)	-	4,252 (18.91)	-	-	-	-		
Characteristic pullout stru (2,500 psi), sesimic ^{6,7,8}	ength, cracked concrete	$\mathbf{N}_{p,eq}$	lb (kN)	NA	2,115 (9.41)	-	4,252 (18.91)	-	-	-	-		
N1	Uncracked concrete	n	-	0.32	0.38	0.39	0.50	0.50	0.50	0.50	0.50		
Normalization exponent	Cracked concrete	n	-	NA	0.50	0.50	0.46	0.50	0.50	0.50	0.50		
Strength reduction factor tension ⁴	for pullout strength in	фсь	-				0.6	5					
	CONC	RETE BREAKOUT	STRENGTH	IN TENSION	(ACI 318-14	17.4.2 or AC	CI 318-11 D.	5.2)					
Effective embedment		h _{ef}	in (mm)	1 1/2 (38)	2 (51)	2 (51)	3 1/4 (83)	2 3/4 (70)	4 (102)	3 1/4 (83)	4 3/4 (121)		
Effectiveness factor for u	ncracked concrete9	kuncr	-	24	24	24	24	24	24	27	24		
Effectiveness factor for c	racked concrete9	kcr	-	NA	17	17	17	21	17	21	21		
Critical edge distance		Cac	in (mm)	2 3/4 (70)	6 (152)	6 (152)	7 1/2 (191)	7 (178)	8 1/2 (216)	9 (229)	12 (305)		
Strength reduction factor tension ⁴	rength reduction factor for pullout strength in nsion ⁴		-				0.6	5					
Axial stiffness in service	Uncracked concrete	β _{uncr}	lb/in (kN/mm)	162,306 (28,424)	169,540 (29,690)	296,770 (51,972)	129,020 (22,594)	134,210 (23,503)	88,970 (15,580)	165,900 (29,053)	138,43 (24,242		
load range ¹⁰	Cracked concrete	β_{cr}	lb/in (kN/mm)	NA	74,240 (13,001)	76,285 (13,359)	52,680 (9,225)	48,940 (8,570)	61,430 (10,758)	75,610 (13,241)	90,400 (15,830		

load combinations the additional requirements of ACI 318 14 17.2.3 or ACI 318 D.3.3, as applicable, shall apply. 2.

Installation must comply with published instructions and details. Tabulated values for steel strength in tension are based on test results per ACI 355.2 and must be used for design. 3.

4. All values of \$\phi\$ were determined from the load combinations of IBC Section 1605.2, ACI 318-14 Section 5.3 or ACI 318-11 Section 9.2, as applicable. If the load combinations of ACI 318-11 Appendix C are used, then the appropriate value of \$\phi\$ must be determined in accordance with ACI 318-11 D.4.4. For reinforcement that meets ACI 318-14 Chapter 17 or ACI 318 Appendix D, as applicable, requirements for Condition A, see ACI 318-14 17.3.3 or ACI 318-11 D.4.3, as applicable, for the appropriate \$\phi factor when the load combinations of IBC Section 1605.2, ACI 318-14 Section 5.3 or ACI 318-11 Section 9.2, as applicable, are used.

DDWA wedge anchor is considered a ductile steel element in tension as defined by ACI 318-14 2.3 or ACI 318 D.1, as applicable. For concrete compressive strength greater than 2,500 psi, N_{pn} = (pullout strength value from table) *(specified concrete compressive strength/2500)ⁿ Pullout strength does not control design of indicated anchors. Do not calculate pullout strength for indicated anchor size and embedment 5. 6. 7.

8. Reported values for characteristic pullout strength in tension for seismic applications are based on test results per ACI 355.2, Section 9.5

9. Select appropriate effectiveness factor for cracked concrete (kcr) or uncracked concrete (kucr).

Mean values shown; actual stiffness varies considerable depending on concrete strength, loading and geometry of application. Anchors are permitted to be used in sand-lightweight concrete provided that N_b , N_{eq} and N_{pn} are multiplied by a factor of 0.60. 10. 11.



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Shear design information^{1,2}

Design sharestaristic	Neterien	11			Non	ninal and	hor diame	ter		
Design characteristic	Notation	Units	1/4"	3/8"	1/:	2"	5/8	"	3/4	! "
Nominal embedment depth	h _{nom}	in (mm)	1.68 (43)	2.33 (59)	2.33 (59)	3.59 (91)	3.23 (82)	4.49 (114)	3.74 (95)	5.26 (134)
Anchor category	1, 2 or 3	-	1	1	1	I	1		1	
	STEEL STRENG	TH IN SHEA	R (ACI 318-1	4 17.5.1 or A	CI 318-11	D.6.1)				
Minimum specified ultimate tensile strength (threads)	f _{uta}	psi (N/mm²)	87,000 (600)	87,000 (600)	87, (60	000 00)	87,0 (60		87,0 (60	
Minimum specified yield strength (threads)	fy	psi (N/mm²)	69,500 (480)	69,500 (480)	69, (48		69,500 (480)		69,5 (48	
Effective tensile stress area (threads)	$A_{\text{se},\text{V}}$	in ² (mm ²)	0.0318 (20.5)	0.077 (49.7)	0.141 (91.0)	0.141 (91.0)	0.226 (145.8)	0.226 (145.8)	0.334 (215.5)	0.334 (215.5)
Steel strength in shear ³	V_{sa}	lb (kN)	974 (4.33)	2,860 (12.7)	4,820 (21.4)	4,820 (21.4)	9,040 (40.2)	9,040 (40.2)	12,300 (54.7)	14,289 (63.5)
Steel strength in shear, seismic (2500 psi) ⁵	V _{sa, eq}	lb (kN)	NA	2,720 (12.1)	4,045 (17.9)	4,045 (17.9)	7,700 (34.2)	7,700 (34.2)	8,870 (39.4)	8,870 (39.4)
Safety factor for steel strength ³	ф _{sa}	-				0.	65			
CONCR	ETE BREAKOUT	STRENGTH	IN SHEAR (/	ACI 318-14 17	.5.2 or AC	i 318-11 D	.6.2)	•	-	
Nominal anchor diameter	do	in (mm)	1/4 (6.4)	3/8 (9.5)	1/2 (12.7)	1/2 (12.7)	5/8 (15.9)	5/8 (15.9)	3/4 (19.1)	3/4 (19.1)
Load bearing length of anchor	le	in (mm)	1 1/2 (38)	2 (51)	2 (51)	3 1/4 (83)	2 3/4 (70)	4 (102)	3 1/4 (83)	4 3/4 (121)
Strength reduction factor for concrete strength in shear ⁶	фсь	-				0.	70			
	PRYOUT STREN	GTH IN SHE	AR (ACI 318-	14 17.5.3 or J	ACI 318-11	D.6.3)				
Coefficient for pryout strength	k _{cp}	-	1.0	1.0	1.0	2.0	2.0	2.0	2.0	2.0
Effective embedment depth	h _{ef}	in (mm)	1 1/2 (38)	2 (51)	2 (51)	3 1/4 (83)	2 3/4 (70)	4 (102)	3 1/4 (83)	4 3/4 (121)
Reduction factor for pryout strength in shear ⁶	ф _{ср}	-				0.	70			

The data in this table is intended to be used with the design provisions of ACI 318-14 Chapter 17 or ACI 318 Appendix E seismic load combinations the additional requirements of ACI 318-14 17.2.3 or ACI 318 D.3.3 shall apply, as applicable. app ng

Installation must comply with published instructions and details.

2. 3. Reported values for steel strength in shear are based on test results per ACI 355.2, Section 9.4 and shall be used for design.

4. DDWA is considered a ductile steel element as defined by ACI 318-14 2.3 or ACI 318-11 D.1, as applicable.

Reported values for steel strength in shear for seismic applications are based on test results per ACI 355.2, Section 9.6 5.

6. All values of \$\$ were determined from the load combinations of IBC Section 1605.2, ACI 318-14 Section 5.3 or ACI 318 Section 9.2. If the load combinations of ACI 318-11 Appendix C are used, then the appropriate value of Φ must be determined in accordance with ACI 318-11 D.4.4. For reinforcement that meets ACI 318-14 Chapter 17 or ACI 318-11 Appendix D, as applicable, requirements for Condition A, see ACI 318-14 17.3.3 or ACI 318-11 D.4.3, for the appropriate ϕ factor when the load combinations of IBC Section 1605.2, ACI 318-14 Section 5.3 or ACI 318 Section 9.2 are used.

7 Anchors are permitted to be used in sand-lightweight concrete provided that V_b and V_{cp} are multiplied by a factor of 0.60.



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Factored design strength (ΦN_n and ΦV_n) calculated in accordance with ACI 318-14:

- 1- Tabular values are provided for illustration and are applicable for single anchors installed in normal weight concrete with minimum slab thickness, h_a = h_{min}, and with the following conditions:
 - C_{a1} is greater than or equal to the critical edge distance, C_{ac} (table values based on $C_{a1} = C_{ac}$).
 - C_{a2} is greater than or equal to 1.5 times C_{a1}.
- 2- Calculations were performed according to ACI 318-14. The load level corresponding to the controlling failure mode is listed. (e.g. For tension: steel, concrete breakout and pullout; For shear: steel, concrete breakout and pryout). Furthermore, the capacities for concrete breakout strength in tension and pryout strength in shear are calculated using the effective embedment values, h_{ef}, for the selected anchors as noted in the design information tables. Please also reference the installation specifications for more information.
- 3- Strength reduction factors (Φ) were based on ACI 318-14 section 17.3.3 for load combinations. Condition B is assumed. Condition B is applied where supplementary reinforcement is not supplied.
- 4- Tabular values are permitted for static loads only, seismic loading is not considered with these tables.
- 5- For designs that include combined tension and shear, the interaction of tension and shear loads must be calculated in accordance with ACI 318-14 section 17.6.
- 6- Interpolation is not permitted to be used with the tabular values. For intermediate base material compressive strengths please see ACI 318-14. For other design conditions including seismic considerations please see ACI 318-14.

	Nominal			I	Minimum	concrete c	ompressiv	e strength			
Nominal anchor	embed.	f´c = 2,5	i00 psi	f´c = 3,0	f´ _c = 3,000 psi		f´ _c = 4,000 psi		f´ _c = 6,000 psi		000 psi
diameter (in.)	h _{nom} (in.)	ΦN _n Tension (lbs.)	ΦV _n Shear (Ibs.)	ΦN _n Tension (lbs.)	ΦV _n Shear (lbs.)	ΦN _n Tension (lbs.)	ΦV _n Shear (Ibs.)	ΦN _n Tension (lbs.)	ΦV _n Shear (Ibs.)	ΦN _n Tension (lbs.)	ΦV _n Shear (lbs.)
3/8	2.33	1,406	1,683	1,540	1,844	1,778	1,859	2,178	1,859	2,515	1,859
1/2	2.33	1,563	1,683	1,712	1,844	1,977	2,129	2,421	2,607	2,795	3,010
1/2	3.59	2,764	3,133	3,006	3,133	3,431	3,133	4,134	3,133	4,719	3,133
E /0	3.23	3,112	5,876	3,410	5,876	3,937	5,876	4,822	5,876	5,568	5,876
5/8	4.49	4,420	5,876	4,842	5,876	5,591	5,876	6,847	5,876	7,907	5,876
0/4	3.74	3,999	7,995	4,380	7,995	5,058	7,995	6,195	7,995	7,153	7,995
3/4	5.26	7,066	9,282	7,740	9,282	8,937	9,282	10,946	9,282	12,639	9,282
	Color code:		Pullout		Concre	ete / pryout			Steel		

Tension and shear design strengths for DDWA in cracked concrete

Tension and shear design strengths for DDWA in uncracked concrete

	Nominal				Minimum	concrete co	mpressive	strength			
Nominal anchor	embed.	f´c = 2,5	00 psi	f´c = 3,	000 psi	f´c = 4,000 psi		f´c = 6,000 psi		f´c = 8,000 psi	
diameter (in.)	h _{nom} (in.)	ΦN _n Tension (lbs.)	ΦV _n Shear (Ibs.)	ΦN _n Tension (lbs.)	ΦV _n Shear (Ibs.)	ΦN _n Tension (lbs.)	ΦV _n Shear (Ibs.)	ΦN _n Tension (Ibs.)	ΦV _n Shear (lbs.)	ΦN _n Tension (lbs.)	ΦV _n Shear (Ibs.)
1/4	1.68	1,024	633	1,085	633	1,190	633	1,355	633	1,485	633
3/8	2.33	2,161	1,859	2,316	1,859	2,584	1,859	3,014	1,859	3,362	1,859
4/0	2.33	2,206	2,376	2,369	2,603	2,650	3,005	3,104	3,133	3,472	3,133
1/2	3.59	3,720	3,133	4,075	3,133	4,705	3,133	5,763	3,133	6,654	3,133
E /0	3.23	3,557	5,876	3,897	5,876	4,499	5,876	5,511	5,876	6,363	5,876
5/8	4.49	6,240	5,876	6,836	5,876	7,893	5,876	9,667	5,876	11,162	5,876
0/4	3.74	5,141	7,995	5,632	7,995	6,503	7,995	7,965	7,995	9,197	7,995
3/4	5.26	8,075	9,282	8,846	9,282	10,214	9,282	12,510	9,282	14,444	9,282
	Color code:		Pullout		Concre	ete / pryout			Steel		

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Converted allowable loads for DDWA

ESR-4853 provides design information for load factor and characteristic resistance (LRFD), however allowable stress design (ASD) is still in use by some users. Translation of LRFD to ASD values is possible, however it is dependent on the levels of dead load and live load. Dead load is defined in the ACI 318 Building Code Requirements for Structural Concrete as "the weights of members, supported structure and permanent attachments that are likely to be present on a structure in service". Live load is defined in ACI 318-14 as "load that is not permanently applied to a structure but is likely to occur during the service life of the structure (excluding environmental loads)". Examples of live loads are traffic on a walkway and non-permanent loads associated with usage of a structure. Live load values are stipulated in the building code for various loading conditions and parts of structures.

To facilitate the translation of LRFD characteristic values to ASD values, a scenario of dead load and live load level is used to conservatively address the most common application as follows: 30% dead load; 70% live load. ACI 318-14 Equation (5.3.1b) provides a conversion factor of 1,48 which is divided into the LRFD characteristic resistances and multiplied by a ϕ factor (according to the failure type) to determine an equivalent ASD load.

It is the responsibility of the user to select the appropriate ASD values based on the example loadings shown in this document or alternative dead versus live loading that may be applicable to the specific design.

The ASD values are provided in the following tables for tension and shear for different concrete strengths. Other installation and design provisions in ESR-4853 must be followed.

Converted allowable loads for DDWA in cracked concrete

	Nominal		Minimum concrete compressive strength													
Nominal anchor	Nominal embed.	f´c = 2,5	500 psi	f´c = 3,000 psi		f´c = 4,000 psi		f´c = 6,000 psi		f´c = 8,000 psi						
diameter (in.)	h _{nom} (in.)	Tallowable ASD Tension (Ib)	Vallowable ASD Shear (Ib)	Tallowable ASD Tension (Ib)	V _{allowable ASD} Shear (Ib)	Tallowable ASD Tension (Ib)	Vallowable ASD Shear (Ib)	Tallowable ASD Tension (Ib)	Vallowable ASD Shear (Ib)	Tallowable ASD Tension (Ib)	V _{allowable ASD} Shear (Ib)					
3/8	2.33	950	1,137	1,041	1,246	1,336	1,256	1,472	1,256	1,699	1,256					
1/2	2.33	1,056	1,137	1,157	1,246	1,336	1,438	1,636	1,762	1,889	2,034					
1/2	3.59	1,867	2,118	2,031	2,118	2,318	2,118	2,793	2,118	3,189	2,118					
F/0	3.23	2,103	3,971	2,304	3,971	2,660	3,971	3,258	3,971	3,762	3,971					
5/8	4.49	2,986	3,971	3,272	3,971	3,778	3,971	4,627	3,971	5,342	3,971					
2/4	3.74	2,702	5,402	2,960	5,402	3,418	5,402	4,186	5,402	4,883	5,402					
3/4	5.26	4,774	6,270	5,230	6,270	6,039	6,270	7,396	6,270	8,540	6,270					
4																

1. Allowable load values are calculated using a conversion factor, α, from factored design strengths.

Tabulated allowable load values assume 30% dead load and 70% live load, with controlling load combination 1,2D + 1,6L. Calculated weighted average for the conversion factor, α = 1,2*(0,3) + 1,6*(0,7) = 1,48.

Converted allowable loads for DDWA in uncracked concrete

	Nominal				Minim	um concrete c	ompressive st	rength			
Nominal anchor	Nominal embed.	f´c = 2,5	i00 psi	f´c = 3,0	00 psi	f´c = 4,000 psi		f´c = 6,0	000 psi	f´c = 8,000 psi	
diameter (in.)	h _{nom} (in.)	T _{allowable ASD} Tension (Ib)	V _{allowable ASD} Shear (Ib)	T _{allowable ASD} Tension (lb)	Vallowable ASD Shear (Ib)	T _{allowable ASD} Tension (lb)	V _{allowable ASD} Shear (Ib)	T _{allowable ASD} Tension (Ib)	Vallowable ASD Shear (Ib)	T _{allowable ASD} Tension (lb)	V _{allowable ASD} Shear (lb)
1/4	1.68	692	428	733	428	804	428	915	428	1,004	428
3/8	2.33	1,460	1,256	1,565	1,256	1,746	1,256	2,037	1,256	2,272	1,256
1/2	2.33	1,491	1,605	1,600	1,759	1,790	2,031	2,097	2,117	2,346	2,117
1/2	3.59	2,513	2,117	2,753	2,117	3,179	2,117	3,894	2,117	4,496	2,117
E /0	3.23	2,403	3,970	2,633	3,970	3,040	3,970	3,723	3,970	4,299	3,970
5/8	4.49	4,216	3,970	4,619	3,970	5,333	3,970	6,532	3,970	7,542	3,970
0/4	3.74	3,474	5,402	3,805	5,402	4,394	5,402	5,382	5,402	6,214	5,402
3/4	5.26	5,456	6,272	5,977	6,272	6,901	6,272	8,452	6,272	9,760	6,272
1. 2.		oad values are allowable load v		0		0	0	bination 1,2D +	1,6L. Calculate	ed weighted ave	erage for the

conversion factor, $\alpha = 1,2^{*}(0,3) + 1,6^{*}(0,7) = 1,48$.







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This report is subject to renewal June 2022.

ESR-4853 Issued June 2021

DIVISION: 03 00 00—CONCRETE Section: 03 16 00—Concrete Anchors

DIVISION: 05 00 00—METALS Section: 05 05 19—Post-Installed Concrete Anchors

REPORT HOLDER:

INVESTMENTS HARDWARE LIMITED

EVALUATION SUBJECT:

DURADRIVE WEDGE ANCHOR FOR CRACKED AND UNCRACKED CONCRETE

1.0 EVALUATION SCOPE

Compliance with the following codes:

- 2018, 2015, 2012 and 2009 International Building Code[®] (IBC)
- 2018, 2015, 2012 and 2009 International Residential Code[®] (IRC)

For evaluation for compliance with codes adopted by the Los Angeles Department of Building and Safety (LADBS), see <u>ESR-4853 LABC and LARC Supplement</u>.

Property evaluated:

Structural

2.0 USES

The $\frac{1}{4}$ -inch (6.4 mm) Duradrive Wedge Anchor is used as anchorage to resist static, wind and seismic (Seismic Design Categories A and B) tension and shear loads in uncracked normal-weight and lightweight concrete having a specified compressive strength, f_c , of 2,500 psi to 8,500 psi (17.2 MPa to 58.6 MPa).

The ${}^{3}/_{8}$ -inch through ${}^{3}/_{4}$ -inch (9.5 mm through 19.1 mm) Duradrive Wedge Anchors are used as anchorage to resist static, wind and seismic (Seismic Design Categories A through F) tension and shear loads in cracked and uncracked normal-weight and lightweight concrete having a specified compressive strength, f'_{c} , of 2,500 psi to 8,500 psi (17.2 MPa to 58.6 MPa).

The Duradrive Wedge Anchors comply with Section 1901.3 of the 2018 and 2015 IBC, Section 1909 of the 2012 IBC and Section 1912 of the 2009 IBC. The anchor system is an alternative to cast-in-place anchors described in Section 1901.3 of the 2018 and 2015 IBC, Section 1908 of the 2012 IBC, and Section 1911 of the 2009 IBC. The anchors may also be used where an engineered design is submitted in accordance with Section R301.1.3 of the IRC.

3.0 DESCRIPTION

3.1 General:

Duradrive Wedge Anchors are torque-controlled, mechanical expansion anchors consisting of an anchor body, expansion clip, nut and washer. A typical anchor is shown in Figure 3 of this report. The anchor body has a tapered mandrel formed on the installed end of the anchor and a threaded section at the opposite end. The taper of the mandrel increases in diameter towards the installed end of the anchor. The three-segment expansion clip wraps around the tapered mandrel. Before installation, this expansion clip is free to rotate about the mandrel. The anchor is set by applying torgue to the hex nut; the mandrel is drawn into the expansion clip, which engages the drilled hole and transfers the load to the base material. Pertinent dimensions are given in Table 1 of this report.

3.2 Duradrive Wedge Anchor, Carbon Steel:

The anchor bodies are manufactured by cold forming from carbon steel materials conforming to JIS G 3507. The zinc plating on the anchor body complies with ASTM B633 SC1 type III, with a minimum 0.0002 inch (5 μ m) thickness. The expansion clip is fabricated from low carbon steel conforming to JIS G 3141. The sherardized coating of the clips complies with EN 13811 Class 15 with a minimum 0.0006 inch (15 μ m) thickness. The hex nut for the carbon steel Duradrive wedge anchor conforms to ASME B18.2.2. The washer for the carbon steel Duradrive wedgeanchor conforms to ASME B18.21.1. The available anchor diameters under this report are: 1/4 inch, 3/8 inch, 1/2 inch, 5/8 inch, and 3/4 inch.

3.3 Concrete:

Normal-weight and lightweight concrete must conform to Sections 1903 and 1905 of the IBC, as applicable.

4.0 DESIGN AND INSTALLATION

4.1 Strength Design:

4.1.1 General: Design strength of anchors complying with the 2018 and 2015 IBC, as well as Section R301.1.3 of the 2018 and 2015 IRC must be determined in accordance with ACI 318-14 Chapter 17 and this report.

Design strength of anchors complying with the 2012 IBC, as well as Section R301.1.3 of the 2012 IRC must be in accordance with ACI 318-11 Appendix D and this report.

Design strength of anchors complying with the 2009 IBC, as well as Section R301.1.3 of the 2009 IRC must be in accordance with ACI 318-08 Appendix D and this report.

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Design parameters are based on the 2018 and 2015 IBC (ACI 318-14) and the 2012 IBC (ACI 318-11) unless noted otherwise in Sections 4.1.1 through 4.1.12 of this report. The strength design of anchors must comply with ACI 318-14 17.3.1 or ACI 318-11 D.4.1, as applicable, except as required in ACI 318-14 17.2.3 or ACI 318-11 D.3.3, as applicable. Strength reduction factors, ϕ , as given in ACI 318-14 17.3.3 or ACI 318-11 D.4.3, as applicable, must be used for load combinations calculated in accordance with Section 1605.2 of the IBC and Section 5.3 of ACI 318-14 or Section 9.2 of ACI 318-11, as applicable. Strength reduction factors, ϕ , as given in ACI 318-11, as applicable. Strength reduction factors for Section 9.2 of ACI 318-11, as applicable. Strength reduction factors, ϕ , as given in ACI 318-11 D.4.4 must be used for load combinations calculated in accordance with ACI 318-11 Appendix C.

The value of f_c used in the calculations must be limited to a maximum of 8,000 psi (55.2 MPa), in accordance with ACI 318-14 17.2.7 or ACI 318-11 D.3.7, as applicable.

4.1.2 Requirements for Static Steel Strength in Tension, *N*_{sa}: The nominal static steel strength in tension must be calculated in accordance with ACI 318-14 17.4.1.2 or ACI 318-11 D.5.1.2, as applicable. The values for *N*_{sa} are given in Table 3 of this report. Strength reduction factors, ϕ , corresponding to ductile steel elements may be used for Duradrive Wedge Anchor.

4.1.3 Requirements for Static Concrete Breakout Strength in Tension, *N_{cb}* and *N_{cbg}*: The nominal concrete breakout strength of a single anchor or group of anchors in tension, *N_{cb}* and *N_{cbg}*, respectively, must be calculated in accordance with ACI 318-14 17.4.2 or ACI 318-11 D.5.2, as applicable, with modifications as described in this section. The basic concrete breakout strength of a single anchor in tension, *N_b*, must be calculated in accordance with ACI 318-11 D.5.2.2, as applicable, with modifications as described in this section. The basic concrete breakout strength of a single anchor in tension, *N_b*, must be calculated in accordance with ACI 318-14 17.4.2.2 or ACI 318-11 D.5.2.2, as applicable, using the values of *h_{ef}* and *k_{cr}* as given in Table 3 of this report. The nominal concrete breakout strength in tension, in regions where analysis indicates no cracking in accordance with ACI 318-14 17.4.2.6 or ACI 318-11 D.5.2.6, as applicable, must be calculated with $\psi_{c,N} = 1.0$ and using the value of *k_{uncr}* as given in Table 3 of this report.

4.1.4 Requirements for Static Pullout Strength in Tension, *N_p*: The nominal pullout strength of a single anchor, in accordance with ACI 318-14 17.4.3.1 and 17.4.3.2 or ACI 318-11 D.5.3.1 and D.5.3.2, as applicable, in cracked and uncracked concrete, *N_{p,cr}* and *N_{p,uncr}*, respectively, is given in Table 3 of this report. In lieu of ACI 318-14 17.4.3.6 or ACI 318-11 D.5.3.6, as applicable, $\psi_{c,P}$ = 1.0 for all design cases. In accordance with ACI 318-14 17.4.3.2 or ACI 318-11 D.5.3.2, as applicable, the nominal pullout strength in cracked concrete must be adjusted by calculation according to the following equation:

$N_{p,f'c} = N_{p,cr} \left(\frac{1}{2}\right)$	$\left(\frac{f'_c}{500}\right)^n$	(lb, psi)	(Eq-1)
$N_{p,f'c} = N_{p,cr} \left(\frac{f}{1}\right)$	$\left(\frac{r_{\prime c}}{7.2}\right)^n$	(N, MPa)	

In regions where analysis indicates no cracking in accordance with ACI 318-14 17.4.3.6 or ACI 318-11 D.5.3.6, as applicable, the nominal pullout strength in tension must be calculated according to the following equation:

$N_{p,f'c} = N_{p,uncr} \left(\frac{f'_c}{2,500}\right)^{t}$	¹ (lb, psi) (Eq-2)
$N_{p,f'c} = N_{p,uncr} \left(\frac{f'_c}{17.2}\right)^n$	(N, MPa)

n = normalization exponent given in Table 3.

Where values for $N_{p,cr}$ or $N_{p,uncr}$ are not provided in Table 3, the pullout strength in tension need not be evaluated.

4.1.5 Requirements for Static Steel Strength in Shear, V_{sa} : The nominal steel strength in shear, V_{sa} , in accordance with ACI 318-14 17.5.1.2 or ACI 318-11 D.6.1.2, as applicable, is given in Table 3 of this report and must be used in lieu of the value derived by calculation from ACI 318-14 Eq 17.5.1.2b or ACI 318-11 Eq D-29, as applicable. Strength reduction factors, ϕ , corresponding to ductile steel elements may be used for the Duradrive wedge anchor.

4.1.6 Requirements for Static Concrete Breakout Strength in Shear, V_{cb} **or** V_{cbg} : The nominal concrete breakout strength in shear of a single anchor or group of anchors, V_{cb} or V_{cbg} , respectively, must be calculated in accordance with ACI 318-14 17.5.2 or ACI 318-11 D.6.2, as applicable, with modifications as provided in this section. The basic concrete breakout strength of a single anchor in shear, V_b , must be calculated in accordance with ACI 318-14 17.5.2.2 or ACI 318-11 D.6.2.2, as applicable, using values of I_e and d_a (d_o) given in Table 3 of this report.

4.1.7 Requirements for Static Concrete Pryout Strength in Shear, V_{cp} or V_{cpg} **:** The nominal static concrete pryout strength of a single anchor or group of anchors in shear, V_{cp} or V_{cpg} , must be calculated in accordance with ACI 318-14 17.5.3 or ACI 318-11 D.6.3, as applicable, modified by using the value of k_{cp} provided in Table 3 of this report and the value of N_{cb} or N_{cbg} as calculated in accordance with Section 4.1.3 of this report.

4.1.8 Requirements for Seismic Design:

4.1.8.1 General: For load combinations including seismic, the design must be performed in accordance with ACI 318-14 17.2.3 or ACI 318-11 D.3.3, as applicable. Modifications to ACI 318-14 17.2.3 shall be applied under Section 1905.1.8 of the 2018 and 2015 IBC. For the 2012 IBC, Section 1905.1.9 shall be omitted. Modifications to ACI 318-08 D.3.3 shall be applied under Section 1908.1.9 of the 2009 IBC.

4.1.8.2 Seismic Tension: The nominal steel strength and the nominal concrete breakout strength for anchors in tension must be calculated according to ACI 318-14 17.4.1 and 17.4.2 or ACI 318-11 D.5.1 and D.5.2, respectively, as applicable, as described in Sections 4.1.2 and 4.1.3 of this report. In accordance with ACI 318-14 17.4.3.2 or ACI 318-11 D.5.3.2, as applicable, the appropriate pullout strength in tension for seismic loads, $N_{p,eq}$, may be adjusted by calculation for concrete strength in accordance with Eq-1 and section 4.1.4, whereby the value of $N_{p,eq}$ must be substituted for $N_{p,cr}$. If no values for $N_{p,eq}$ are given in Table 3, the static design values govern.

4.1.8.3 Seismic Shear: The nominal concrete breakout strength and pryout strength for anchors in shear must be calculated according to AC 318-14 17.5.2 and 17.5.3 or ACI 318-11 D.6.2 and D.6.3, respectively, as applicable, as described in Sections 4.1.6 and 4.1.7 of this report. In accordance with ACI 318-14 17.5.1.2 or ACI 318-11 D.6.1.2, as applicable, the appropriate value for nominal steel strength for seismic loads, $V_{sa,eq}$ described in Table 3 must be used in lieu of V_{sa} .

4.1.9 Requirements for Interaction of Tensile and Shear Forces: For anchors or groups of anchors that are subject to the effects of combined tensile and shear forces, the design must be performed in accordance with ACI 318-14 17.6 or ACI 318-11 D.7, as applicable.

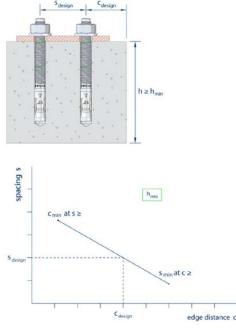
4.1.10 Requirements for Critical Edge Distance: In applications where $c < c_{ac}$ and supplemental reinforcement to control splitting of the concrete is not present, the concrete breakout strength in tension for uncracked concrete, calculated according to ACI 318-14 17.4.2 or ACI

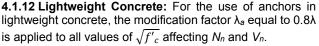
318-11 D.5.2, as applicable, must be further multiplied by factor $\psi_{cp,N}$ as given by the following equation:

$$\psi_{cp,N} = \frac{c}{c_{ac}} \tag{Eq-3}$$

where the factor $\psi_{cp,N}$ need not be taken as less than 1.5*h*_{ef} / *c*_{ac}. For all other cases, $\psi_{cp,N} = 1.0$. In lieu of ACI 318-14 17.7.6 or ACI 318-11 D.8.6, as applicable, values for the critical edge distance *c*_{ac} must be taken from Table 1 of this report.

4.1.11 Requirements for Minimum Member Thickness, Minimum Anchor Spacing and Minimum Edge Distance: In lieu of ACI 318-14 17.7.1 and 17.7.3 or ACI 318-11 D.8.1 and D.8.3, respectively, as applicable, values of s_{min} and c_{min} as given in Table 1 of this report must be used. In lieu of ACI 318-14 17.7.5 or ACI 318-11 D.8.5, as applicable, minimum member thickness h_{min} as given in Table 1 of this report must be used. Additional combinations for minimum edge distance c_{min} and spacing s_{min} may be derived by linear interpolation between the given boundary values as shown in the following figures.





For ACI 318-14 (2018 and 2015 IBC), ACI 318-11 (2012 IBC) and ACI 318-08 (2009 IBC), λ shall be determined in accordance with the corresponding version of ACI 318.

Linear interpolation shall be permitted if partial sand replacement is used. In addition, the pullout strengths $N_{\rho,uncr}$, $N_{\rho,cr}$ and $N_{\rho,eq}$ shall be multiplied by the modification factor, λ_{a} , as applicable.

4.2 Allowable Stress Design (ASD):

4.2.1 General: Design values for use with allowable stress design load combinations calculated in accordance with Section 1605.3 of the IBC shall be established as follows:

$$T_{allowable,ASD} = \frac{\phi N_n}{\alpha}$$
(Eq-4)

 $V_{allowable,ASD} = \frac{\phi v_n}{\alpha}$ (Eq-5)

where,

Tallowable,ASD=Allowable tension load (lbf or kN)Vallowable,ASD=Allowable shear load (lbf or kN)

 ϕN_n = Lowest design strength of an anchor or anchor group in tension as determined in accordance with ACI 318-14 Chapter 17, 2018 and 2015 IBC Section 1905.1.8, ACI 318-11 Appendix D, ACI 318-08 Appendix D and 2009 IBC Section 1908.1.9, and Section 4.1 of this report, as applicable. For the 2012 IBC, Section 1905.1.9 shall be omitted.

 ϕV_n = Lowest design strength of an anchor or anchor group in shear as determined in accordance with ACI 318-14 Chapter 17, 2018 and 2015 IBC Section 1905.1.8, ACI 318-11 Appendix D, ACI 318-08 Appendix D and 2009 IBC Section 1908.1.9, and Section 4.1 of this report, as applicable. For the 2012 IBC, Section 1905.1.9 shall be omitted.

 α = Conversion factor calculated as a weighted average of the load factors for the controlling load combination. In addition, α shall include all appropriate factors to account for nonductile failure modes and required over-strength.

The requirements for member thickness, edge distance and spacing, described in this report, must apply. An example of allowable stress design values for illustrative purposes is shown in Table 4.

4.2.2 Requirements for Interaction of Tensile and Shear Forces: The interaction must be calculated and consistent with ACI 318-14 17.6 or ACI 318 (-11, -08) D.7, as applicable, as follows:

For shear loads $V_{applied} \leq 0.2V_{allowable,ASD}$, the full allowable load in tension $T_{allowable,ASD}$ may be taken.

For tension loads $T_{applied} \leq 0.2T_{allowable,ASD}$, the full allowable load in shear $V_{allowable,ASD}$ may be taken.

For all other cases:

 $\frac{T_{applied}}{T_{allowable,ASD}} + \frac{V_{applied}}{V_{allowable,ASD}} \le 1.2$ (Eq-6)

4.3 Installation:

Installation parameters are provided in Table 1 and in Figures 1 and 2 of this report. Anchors must be installed per the manufacturer's published instructions and this report. Anchor locations must comply with this report and the plans and specifications approved by the code official. Anchors must be installed in holes drilled into concrete using carbide-tipped drill bits complying with ANSI B212.15-1994. The nominal drill diameter must be equal to the nominal diameter of the anchor. Prior to anchor installation, the hole must be cleaned in accordance with the manufacturer's published installation instructions. The anchor must be hammered into the predrilled hole until the embedment depth ring mark flushes with the concrete surface. The nut must be tightened against the washer until the torque value, T_{inst} , specified in Table 1, is achieved.

4.4 Special Inspection:

Periodic special inspection is required, in accordance with Section 1705.1.1 and Table 1705.3 of the 2018, 2015 or 2012 IBC or Section 1704.15 and Table 1704.4 of the 2009 IBC, as applicable. The special inspector must make periodic inspections during anchor installation to verify anchor type, anchor dimensions, concrete type, concrete compressive strength, hole dimensions, anchor spacing, edge distances, concrete thickness, anchor embedment, installation torque, and adherence to the manufacturer's published installation instructions. The special inspector must be present as often as required in accordance with the "statement of special inspection". Under the IBC, additional requirements as set forth in Sections 1705, 1706 and 1707 must be observed, where applicable.

5.0 CONDITIONS OF USE

The Duradrive Wedge Anchor described in this report complies with, or is a suitable alternative to what is specified in, those codes listed in Section 1.0 of this report, subject to the following conditions:

- **5.1** Anchor sizes, dimensions and minimum embedment depths are as set forth in the tables of this report.
- **5.2** The ¼-inch-diameter anchors must be installed in accordance with the manufacturer's published installation instructions and this report, in uncracked normal-weight and lightweight concrete having a specified compressive strength of $f_c = 2,500$ psi to 8,500 psi (17.2 MPa to 58.6 MPa). In case of conflict between this report and the manufacturer's instructions, this report governs.
- **5.3** The ${}^{3}/_{8}$ -inch through ${}^{3}/_{4}$ -inch anchors must be installed in accordance with the manufacturer's published installation instructions and this report, in cracked and uncracked normal-weight and lightweight concrete having a specified compressive strength of $f'_{c} = 2,500$ psi to 8,500 psi (17.2 MPa to 58.6 MPa). In case of conflict between this report and the manufacturer's instructions, this report governs
- **5.4** The values of f'_c used for calculation purposes must not exceed 8,000 psi (55.1 MPa).
- **5.5** The concrete shall have attained its minimum design strength prior to installation of the anchors.
- **5.6** Strength design values are established in accordance with Section 4.1 of this report.
- **5.7** Allowable stress design values are established in accordance with Section 4.2 of this report.
- **5.8** Anchor spacing and edge distance as well as minimum member thickness must comply with Table 1 of this report.
- **5.9** Prior to installation, calculations and details demonstrating compliance with this report must be submitted to the code official. The calculations and details must be prepared by a registered design professional where required by the statutes of the jurisdiction in which the project is to be constructed.
- **5.10** Since an ICC-ES acceptance criteria for evaluating data to determine the performance of anchors subjected to fatigue or shock load is unavailable at this time, the use of these anchors under such conditions is beyond the scope of this report.
- **5.11** Anchors, with the exception of $\frac{1}{-1}$ -inch diameter anchor, may be installed in regions of concrete where cracking has occurred or where analysis indicates cracking may occur ($f_t > f_r$), subject to the conditions of this report.
- 5.12 The ¼-inch diameter anchors may be used to resist short-term loading due to wind or seismic forces in locations designated as Seismic Design Categories A and B under the IBC, subject to the conditions of this report.

- 5.13 The ³/₈-inch through ³/₄-inch anchors may be used to resist short-term loading due to wind or seismic forces in locations designated as Seismic Design Categories A through F under the IBC, subject to the conditions of this report.
- **5.14** Where not otherwise prohibited in the code, anchors are permitted for use with fire-resistance-rated construction provided that at least one of the following conditions is fulfilled:
 - Anchors are used to resist wind or seismic forces only.
 - Anchors that support a fire-resistance-rated envelope or a fire-resistance-rated membrane, are protected by approved fire-resistance-rated materials, or have been evaluated for resistance to fire exposure in accordance with recognized standards.
 - Anchors are used to support nonstructural elements.
- **5.15** Use of zinc-coated carbon steel anchors is limited to dry, interior locations.
- **5.16** Special inspection must be provided in accordance with Section 4.4 of this report.
- **5.17** Anchors are manufactured under an approved quality control program with inspections by ICC-ES.

6.0 EVIDENCE SUBMITTED

Data in accordance with the ICC-ES Acceptance Criteria for Mechanical Anchors in Concrete Elements (AC193), dated October 2017 (Editorially revised April 2018), which incorporates requirements in ACI 355.2-07, for use in cracked and uncracked concrete; and quality control documentation.

7.0 IDENTIFICATION

- **7.1** The anchors are identified by packaging labeled with the evaluation report holder's name (Investment Hardware Limited) and address, anchor name, anchor size, and evaluation report number (ESR-4853). The anchors have the letters DD, the logo Duradrive, and the anchor size embossed on the sleeve.
- 7.2 The report holder's contact information is the following:

INVESTMENTS HARDWARE LIMITED 250 ROWNTREE DAIRY ROAD VAUGHAN, ONTARIO L4L 9J7 CANADA 416-748-0204 www.ihlcanada.com

TABLE 1—ANCHOR INSTALLATION PARAMETERS¹

Characteristic	Symbol	Unit	Nominal Anchor Diameter									
			1⁄4"	³ / ₈ "	1/	¹ / ₂ "		⁵ / ₈ "			³ / ₄ "	
Outside Diameter	do	in (mm)	¹ / ₄ (6.4)	³ / ₈ (9.5)	¹ / ₂ (12.7)	¹ / ₂ (12.7)	⁵ / ₈ (15.9)	5/ (15	•	³ / ₄ (19.1)	³ / ₄ (19.1)	
Nominal Embedment Depth	h _{nom}	in (mm)	1.68 (43)	2.33 (59)	2.33 (59)	3.59 (91)	3.23 (82)	4.4 (11		3.74 (95)	5.26 (134)	
Effective Embedment Depth	h _{ef}	in (mm)	1 ½ (38)	2 (51)	2 (51)	3 ¹ / ₄ (83)	2 ³ / ₄ (70)	(10		3 ¹ / ₄ (83)	4 ³ / ₄ (121)	
Minimum Hole Depth	h _{hole}	in (mm)	2 (51)	2 ⁵ / ₈ (67)	2 ⁵ / ₈ (67)	4 (102)	3 ¹ / ₂ (89)	4 ³ (12		4 (102)	5 ³ / ₄ (146)	
Clearance Hole Diameter	df	in (mm)	⁵ / ₁₆ (7.9)	⁷ / ₁₆ (11.1)		16 1.3)		¹¹ / ₁₆ (17.5)		(22		
Recommended Installation Torque	Tinst	ft.lb (Nm)	5 (7)	30 (41)	4 (6	5		75 (102)		15 (20		
Minimum Concrete Thickness	h _{min}	in (mm)		4 02)	4 (102)	6 (152)	5 ¹ / ₂ (140)	6 (152)	6 ¹ / ₂ (165)	6 (152)	8 (203)	
Critical Edge Distance	C _{ac}	in (mm)	2 ³ ⁄ ₄ (70)	6 (152)	6 (152)	7 ¹ / ₂ (191)	7 (178)	8 (21		9 (229)	12 (305)	
Minimum Edge Distance (c _{min}) for	Cmin	in (mm)	1 ¾ (44)	2 ¹ / ₂ (64)	3 (76)	2 ¹ / ₂ (64)	3 ¹ / ₂ (89)	7 (178)	3 ¹ / ₂ (89)	5 (127)	4 ¹ / ₂ (114)	
Spacing (s ≥)	s ≥	in (mm)	2 ¼ (57)	6 ¹ / ₂ (165)	6 (152)	6 (152)	8 (203)	4 ¼ (108)	6 (152)	10 ¹ / ₂ (267)	9 ¹ / ₂ (241)	
Minimum Spacing (s _{min}) for Edge	Smin	in (mm)	2 ¼ (57)	2 ¹ / ₂ (64)	2 ³ / ₄ (70)	2 ¹ / ₂ (64)	4 ¹ / ₂ (114)	4 ¼ (108)	4 (102)	5 (127)	4 (102)	
Distance (c ≥)	c≥	in (mm)	1 ¾ (44)	4 (102)	6 (152)	4 (102)	6 (152)	7 (178)	5 (127)	10 ¹ / ₂ (267)	8 ¹ / ₂ (216)	
Minimum Overall Anchor Length	lanch	in (mm)	2 ¼ (76)	3 (76)	3 ½ (89)	4 ½ (114)	4 ¼ (108)	5 (14		5 (127)	6 ½ (165)	
Torque Wrench Socket Size	-	in	7/ ₁₆	⁹ / ₁₆	3	/4		¹⁵ / ₁₆		1	1/8	

1. The tabulated data is to be used in conjunction with the design criteria given in ACI 318-14 Chapter 17 or ACI 318-11 Appendix D.

TABLE 2—DURADRIVE WEDGE ANCHOR LENGTH CODE IDENTIFICATION SYSTEM
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	marking on stud head	Α	в	С	D	Е	F	G	н	I	J	к	L	м	Ν	0	Р	Q
Overall	From	11⁄2	2	21⁄2	3	31⁄2	4	41⁄2	5	5½	6	6½	7	7½	8	81⁄2	9	91⁄2
anchor length (in.)	Up to, but not including	2	21⁄2	3	31⁄2	4	41⁄2	5	5½	6	6½	7	71⁄2	8	81⁄2	9	91⁄2	10

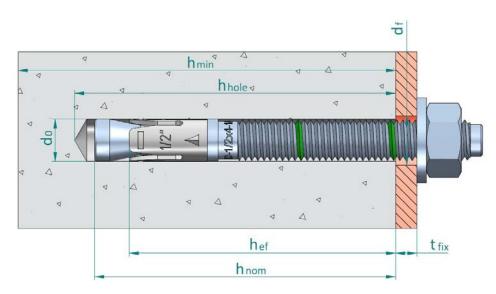


FIGURE 1—ANCHOR DIMENSIONS

						Nominal	Anchor Diame	ter			
Characteristic	Symbol	Unit	1/4" 3/8"		1/	2"	5/	8"	3/4"		
Outside Diameter	do	in (mm)	1/4 (6.4)	3/8 (9.5)	1/2 (12.7)	1/2 (12.7)	5/8 (15.9)	5/8 (15.9)	3/4 (19.1)	3/4 (19.1)	
Nominal Embedment Depth	h _{nom}	in (mm)	1.68 (43)	2.33 (59)	2.33 (59)	3.59 (91)	3.23 (82)	4.49 (114)	3.74 (95)	5.26 (134)	
Effective Embedment Depth	h _{ef}	in (mm)	(43) 1 1/2 (38)	2 (51)	2 (51)	3 1/4 (83)	2 3/4 (70)	(114) 4 (102)	3 1/4 (83)	4 3/4 (121)	
Effective Steel Stress Area (Threads)	Ase	in ² (mm ²)	0.0318 (20.5)	0.077 (49.7)	0.141 (91.0)	0.141 (91.0)	0.226 (145.8)	0.226 (145.8)	0.334 (215.5)	0.334 (215.5)	
Effective Steel Stress Area (Neck)	A _{se}	in ² (mm ²)	0.0230 (14,8)	0.0562 (36.3)	0.100 (64.5)	0.100 (64.5)	0.160 (103.2)	0.160 (103.2)	0.238 (153.5)	0.238 (153.5)	
		()		Strength in 1	/		(10012)	(10012)	(10010)	(100.0)	
Minimum Specified Yield Strength (Threads)	fy	psi (N/mm ²)		-			69,500 (480)				
Minimum Specified Yield Strength (Neck)	fy	psi (N/mm²)	90,500 (624)		85,000 (585)		81,	000 60)		.000 30)	
Minimum Specified Ultimate Strength	f _{ut}	psi (N/mm²)			. ,		87,000 (600)		, , , , , , , , , , , , , , , , , , ,	,	
Steel Strength in Tension	Nsa	lb (kN)	2,599 (11.6)	6,125 (27.2)	10,600 (47.2)	10,600 (47.2)	16,240 (72.2)	16,240 (72.2)	22,730 (101.1)	22,730 (101.1)	
Strength Reduction Factor for Steel Failure in Tension	ϕ_{sa}	-					0.75				
Steel Strength in Shear	Vsa	lb (kN)	974 (4.33)	2,860 (12.7)	4,820 (21.4)	4,820 (21.4)	9,040 (40.2)	9,040 (40.2)	12,300 (54.7)	14,280 (63.5)	
Steel Strength in Shear, Seismic	V _{sa,eq}	lb (kN)	NA	2,720 (12.1)	4,045 (17.9)	4,045 (17.9)	7,700 (34.2)	7,700 (34.2)	8,870 (39.4)	8,870 (39.4)	
Strength Reduction Factor for Steel Failure in Shear	$\pmb{\phi}_{sa}$	-					0.65				
			P	ullout Streng	gth in Tensio	n					
Pullout Strength in Uncracked Concrete	N _{p,uncr}	lb (kN)	1,575 (7.01)	3,325 (14.79)	3,394 (15.10)	5,723 (25.46)	-	-	-	-	
Pullout Strength in Cracked Concrete	N _{p,cr}	lb (kN)	NA	2,163 (9.62)	-	4,252 (18.91)	-	-	-	-	
Pullout Strength in Cracked Concrete, Seismic	N _{eq}	lb (kN)	NA	2,115 (9.41)	-	4,252 (18.91)	-	-	-	-	
Anchor Category	1, 2 or 3	-	1	1	1	1	1	1	1	1	
Strength Reduction Factor for Pullout Strength in Tension	$\pmb{\phi}_{\mathcal{P}}$	-					0.65				
			Concre	te Breakout	Strength in 1	Tension			1		
Effectiveness Factor for Uncracked Concrete	Kuncr	-	24	24	24	24	24	24	27	24	
Effectiveness Factor for Cracked Concrete	<i>k</i> _{cr}	-	-	17	17	17	21	17	21	21	
Strength Reduction Factor for Concrete Breakout Strength in Tension	$\pmb{\phi}_{cb}$	-					0.65				
Axial stiffness in service load	β_{uncr}	lb/inch	162,300 (28,424)	169,540 (29,690)	296,770 (51,972)	129,020 (22,594)	134,210 (23,503)	88,970 (15,580)	165,900 (29,053)	138,430 (24,242)	
range in uncracked concrete Axial stiffness in service load range in cracked concrete	βcr	(N/mm) Ib/inch (N/mm)	(28,424) NA	(29,090) 74,240 (13,001)	76,285 (13,359)	52,680 (9,225)	(23,503) 48,940 (8,570)	61,430 (10,758)	75,610 (13,241)	90,400 (15,830)	
Normalization Exponent, Uncracked Concrete	n	-	0.32	0.38	0.39	0.50	0.50	0.50	0.50	0.50	
Normalization Exponent, Cracked Concrete	n	-	NA	0.50	0.50	0.46	0.50	0.50	0.50	0.50	
			Concr	ete Breakou	t Strength in	Shear					
Nominal Diameter	do	in	1/4	3/8	1/2	1/2	5/8	5/8	3/4	3/4	
Load Bearing Length of	le le	(mm) in	(6.4)	(9.5)	(12.7)	(12.7) 3 1/4	(15.9) 2 3/4	(15.9)	(19.1) 3 1/4	(19.1) 4 3/4	
Anchor Reduction Factor for Concrete Breakout Strength	^{/е} ф сь	(mm) -	(38)	(51)	(51)	(83)	(70) 0.70	(102)	(83)	(121)	
in Shear			Con	crete Pryout	Strength in S	Shear					
Coefficient for Pryout Strength	k _{cp}	-	1.0	1.0	1.0	2.0	2.0	2.0	2.0	2.0	
Reduction Factor for Pryout	ϕ_{cp}	-					0.70				

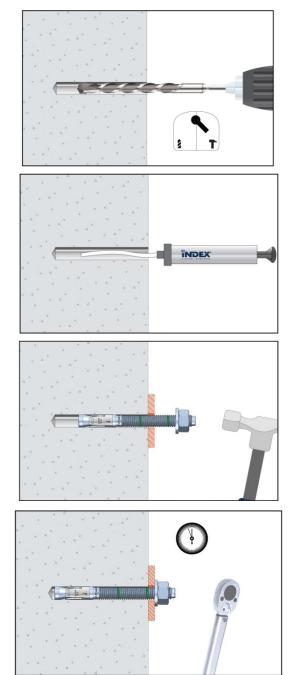
1. The tabulated data is to be used in conjunction with the design criteria given in ACI 318-14 Chapter 17 or ACI 318-11 Appendix D.

2. The tabulated values of ϕ_{sa} are applicable when the load combinations of Section 1605.2 of the IBC, ACI 318-14 Section 5.3 or ACI 318-11 Section 9.2 are used. If the load combinations of ACI 318-11 Appendix C are used, the appropriate value of ϕ_{sa} must be determined in accordance with ACI 318-11 D.4.4. 3. The tabulated values of ϕ_{sa} are applicable when the load combinations of Section 1605.2 of the IBC, ACI 318-14 Section 5.3 or ACI 318-11 D.4.4.

3. The tabulated values of ϕ_{sa} are applicable when the load combinations of Section 1605.2 of the IBC, ACI 318-14 Section 5.3 or ACI 318-11 Section 9.2 are used and the requirements of ACI 318-14 17.3.3(c) or ACI 318-11 D.4.3(c), as applicable, for Condition B are met. Condition B applies where supplementary reinforcement is not supplied.

4. Where no value is reported for pullout strength, this resistance does not need to be considered.

5. NA = Not Applicable.



1. DRILL

Drill a hole into the base material of the correct diameter and depth using a drill bit that meets the requirements of ANSI B212.15

2. BLOW AND CLEAR

Remove dust and debris from hole using a hand pump, compressed air or a vacuum to remove loose particles left from drilling.

3. INSTALL

Position the washer on the anchor and thread on the nut. If installing through a fixture drive the anchor through the fixture into the hole. Be sure the anchor is driven until the corresponding green mark depth is leveled with the base material surface.

Use a hammer if necessary.

4. APPLY TORQUE

Tighten the anchor with a torque wrench by applying the required installation torque, T_{ins} . Note: the threaded stud will draw up during tightening of the nut; the expansion wedge (clip) remains in the original position.

Once installed, the total length of the anchor may be checked using the letter on the head.

FIGURE 2-MANUFACTURER'S PUBLISHED INSTALLATION INSTRUCTIONS



FIGURE 3—DURADRIVE WEDGE ANCHOR

TABLE 4—EXAMPLE ALLOWABLE STRESS DESIGN VALUES FOR ILLUSTRATIVE PURPOSES^{1,2,3,4,5,6,7,8,9,10}

Nominal Anchor Diameter	Effective Embedment Depth	T _{allowable,ASD}		
d _o	h _{ef}			
(inch)	(inch)	(lb)		
1/4	1 1/2	692		
3/8	2	1,460		
1/2	2	1,491		
1/2	3 1/4	2,513		
5/8	2 3/4	2,403		
5/8	4	4,216		
3/4	3 1/4	3,474		
3/4	4 3/4	5,456		

Single anchor. Static tension loading only.

1. 2. 3. 4. Concrete determined to remain uncracked for the life of the anchorage. Load combinations taken from ACI 318-14 Section 5.3 or ACI 318-11 Section 9.2, as applicable with no seismic loading. 30% Dead Load (D) and 70% Live Load (L), controlling load combination 1.2D + 1.6L.

5.

6. 7. Calculation of the weighted average for $\alpha = 1.2 \times 0.3 + 1.6 \times 0.7 = 1.48$ Normal weight concrete, $f_c = 2,500$ psi.

8. $C_{a1} = C_{a2} \ge C_{ac}$

Concrete thickness $h \ge h_{min}$. 9.

10. Values are for Condition B (supplementary reinforcement in accordance with ACI 318-14 7.3.3 or ACI 318-11 D.4.3 is not provided).

Per the	e figure below and the 2 anchors Durac	he following informa drive Wedge Ancho gth 4,000 psi, crack as per sketch	f Allowable Stress Design calculation. Method ACI 318-14, Chapter 17 ation: or 1/2"x 4-1/2" anchor length ed, 6-1/2 inches thick
		4*	M m m h = 6-1/2"
Step	ACI 318-14 Section Reference	ESR Section Reference	CALCULATIONS
1	17.7	Section 4.1.11 Table 1	Verify spacing / edge distance / member thickness $c_{a1} = 3$ in with s= 6 in > 2-1/2 in with s= 6 in \rightarrow verified $c_{a2} = 4$ in with s= 6 in > 2-1/2 in with s= 6 in \rightarrow verified $h = 6-1/2$ in > 6 in \rightarrow verified
2	17.4.1.2	Section 4.1.2 Table 2	Calculate steel capacity on a single fastener loaded in tension ϕN_{sa} = (0.75) (10,600) = 7,950 lbf Group of fasteners ϕN_s = n ϕN_{sa} = (2) (7,950) = 15,900 lbf
3			Calculation concrete strength capacity on the group of fasteners loaded in tension
	17.4.2.1	4.1.3	$\Phi N_{cbg} = \Phi \frac{A_{Nc}}{A_{Nco}} \psi_{ec,N} \psi_{ed,N} \psi_{c,N} \psi_{cp,N} N_{b}$
3.1	17.4.2.1	Table 3	$\begin{array}{l} A_{Nc} = (c_{a1} + 1.5 \; h_{ef}) \; (c_{a2} + s + 1.5 \; h_{ef}) = (4 + 4.88) \; (3 + 6 + 4.88) = 123.25 \\ A_{Nco} = 9 \; (h_{ef})^2 = 9 \; (3.25)^2 = 95.06 \end{array}$
3.2	17.4.2.4		No load eccentricity $\rightarrow e_v = 0 \rightarrow \psi_{ec,N} = 1.00$
3.3	17.4.2.5	Table 2	$C_{a,min} < 1.5 h_{ef} \rightarrow \psi_{ed,N} = 0.7 + 0.3 \frac{c_{a,min}}{1.5 h_{ef}} = 0.7 + 0.3 \frac{3}{4.88} = 0.88$
3.4	17.4.2.6		Cracked concrete $\rightarrow \psi_{c,N} = 1.00$
3.5	17.4.2.7		Cracked concrete $\rightarrow \psi_{cp,N} = 1.00$
3.6	17.4.2.2	4.1.3	$N_{\rm b} = k_{\rm c} \lambda_a \sqrt{f_c'} h_{\rm ef}^{1.5} = (17) \; (1.0) \sqrt{4000} \; (3.25)^{1.5} = 6,299 \; {\rm lbf}$
	17.4.2.1	4.1.3	thus $\phi N_{cbg} = (0.65) \frac{123.25}{95.06} (1.0)(0.88)(1.0)(6,299) = 4,671 \text{ lbf}$
4	17.4.3.1	Section 4.1.4 Table 2	Calculate pull out strength on single fastener loaded in tension $ \phi N_{p,f} = \phi \psi_{c,P} N_{p,2500} \left(\frac{f'_c}{2,500}\right)^n = (0.65)(1.00) (4,252) \left(\frac{4,000}{2,500}\right)^{0.46} = 3,430 \text{ lbf} $ Group of fasteners $\phi N_p = n \phi N_p = (2) (3,430) = 6,860 \text{ lbf} $
5	17.3.1.1		Governing tension strength: Minimum value of steel, concrete breakout, pull out: ϕN_n = min [ϕN_s ; ϕN_c ; ϕN_p] = 4,671 lbf
6	5.3	Section 4.2.1	Calculation of conversion factor, α , to allowable stress design $\alpha = (1.2) D + (1.6) L = (1.2) (0.30) + (1,6) (0.6) = 1.48$
7	-	Section 4.2.1	Calculation of allowable stress design in tension: $T_{alowable,ASD} = \frac{\varphi N_n}{\alpha} = \frac{4,671}{1.48} = 3,156 \text{ lbf}$



ESR-4853 LABC and LARC Supplement

Issued June 2021 This report is subject to renewal June 2022.

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DIVISION: 03 00 00—CONCRETE Section: 03 16 00—Concrete Anchors

DIVISION: 05 00 00—METALS Section: 05 05 19—Post-Installed Concrete Anchors

REPORT HOLDER:

INVESTMENTS HARDWARE LIMITED

EVALUATION SUBJECT:

DURADRIVE WEDGE ANCHOR FOR CRACKED AND UNCRACKED CONCRETE

1.0 REPORT PURPOSE AND SCOPE

Purpose:

The purpose of this evaluation report supplement is to indicate that the Duradrive Wedge Anchor for cracked and uncracked concrete, described in ICC-ES evaluation report <u>ESR-4853</u>, has also been evaluated for compliance with the codes noted below as adopted by the Los Angeles Department of Building and Safety (LADBS).

Applicable code editions:

- 2020 City of Los Angeles Building Code (LABC)
- 2020 City of Los Angeles Residential Code (LARC)

2.0 CONCLUSIONS

The Duradrive Wedge Anchor for cracked and uncracked concrete, described in Sections 2.0 through 7.0 of the evaluation report <u>ESR-4853</u>, complies with the LABC Chapter 19, and the LARC, and is subject to the conditions of use described in this supplement.

3.0 CONDITIONS OF USE

The Duradrive Wedge Anchor for cracked and uncracked concrete described in this evaluation report supplement must comply with all of the following conditions:

- All applicable sections in the evaluation report ESR-4853.
- The design, installation, conditions of use and identification of the anchors are in accordance with the 2018 International Building Code[®] (IBC) provisions noted in the evaluation report <u>ESR-4853</u>.
- The design, installation and inspection are in accordance with additional requirements of LABC Chapters 16 and 17, as applicable.
- Under the LARC, an engineered design in accordance with LARC Section R301.1.3 must be submitted.
- The allowable strength and design strength values listed in the evaluation report and tables are for the connection of the anchors to the concrete. The connection between the anchors and the connected members shall be checked for capacity (which may govern).
- For use in wall anchorage assemblies to flexible diaphragm applications, anchors shall be desined per the requirements of City of Los Angeles Information Bulletin P/BC 2020-071.

This supplement expires concurrently with the evaluation report, issued June 2021.

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ESR-4853 CBC and CRC Supplement

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DIVISION: 03 00 00—CONCRETE Section: 03 16 00—Concrete Anchors

DIVISION: 05 00 00—METALS Section: 05 05 19—Post-Installed Concrete Anchors

REPORT HOLDER:

INVESTMENTS HARDWARE LIMITED

EVALUATION SUBJECT:

DURADRIVE WEDGE ANCHOR FOR CRACKED AND UNCRACKED CONCRETE

1.0 REPORT PURPOSE AND SCOPE

Purpose:

The purpose of this evaluation report supplement is to indicate that the Index Duradrive Wedge Anchor for cracked and uncracked concrete, recognized in ICC-ES evaluation report ESR-4853, has also been evaluated for compliance with the codes noted below.

Applicable code editions:

■ 2019 California Building Code (CBC)

For evaluation of applicable chapters adopted by the California Office of Statewide Health Planning and Development (OSHPD) and Division of the State Architect (DSA), see Sections 2.1.1 and 2.1.2 below.

■ 2019 California Residential Code (CRC)

2.0 CONCLUSIONS

2.1 CBC:

The Duradrive Wedge Anchor for cracked and uncracked concrete, described in Sections 2.0 through 7.0 of the evaluation report ESR-4853, complies with CBC Chapter 19, provided the design and installation are in accordance with the 2018 *International Building Code*[®] (IBC) provisions noted in the evaluation report and the additional requirements of CBC Chapters 16 and 17.

2.1.1 OSHPD:

The applicable OSHPD Sections of the CBC are beyond the scope of this supplement.

2.1.2 DSA:

The applicable DSA Sections of the CBC are beyond the scope of this supplement.

2.2 CRC:

The Duradrive Wedge Anchor for cracked and uncracked concrete, described in Sections 2.0 through 7.0 of the evaluation report ESR-4853, complies with the CRC Section R301.1.3, provided the design and installation are in accordance with the 2018 *International Building Code*[®] (IBC), provisions noted in the evaluation report, and the additional requirements of CBC Chapters 16 and 17.

This supplement expires concurrently with the evaluation report, issued June 2021.

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DIVISION: 03 00 00—CONCRETE Section: 03 16 00—Concrete Anchors

DIVISION: 05 00 00—METALS Section: 05 05 19—Post-Installed Concrete Anchors

REPORT HOLDER:

INVESTMENTS HARDWARE LIMITED

EVALUATION SUBJECT:

DURADRIVE WEDGE ANCHOR FOR CRACKED AND UNCRACKED CONCRETE

1.0 REPORT PURPOSE AND SCOPE

Purpose:

The purpose of this evaluation report supplement is to indicate that the Duradrive Wedge Anchor for cracked and uncracked concrete, recognized in ICC-ES evaluation report ESR-4853, has also been evaluated for compliance with the codes noted below.

Applicable code editions:

- 2020 and 2017 Florida Building Code—Building
- 2020 and 2017 Florida Building Code—Residential

2.0 CONCLUSIONS

The Duradrive Wedge Anchor for cracked and uncracked concrete, described in Sections 2.0 through 7.0 of ICC-ES evaluation report ESR-4853, complies with the *Florida Building Code—Building and the Florida Building Code—Residential*, provided the design requirements are determined in accordance with the *Florida Building Code-Building* or the *Florida Building Code-Residential*, as applicable. The installation requirements noted in ICC-ES evaluation report ESR-4853 for the *International Building Code®* meet the requirements of the *Florida Building Code-Building* or the *Florida Building Code-Residential*, as applicable, with the following conditions:

Use of the Duradrive Wedge Anchor for cracked and uncracked concrete for use in dry, interior locations has also been found to be in compliance with the High-Velocity Hurricane Zone provisions of the *Florida Building Code—Building* and *Florida Building* and *Fl*

a) For connections subject to uplift, the connection must be designed for no less than 700 pounds (3114 N).

For products falling under Florida Rule 61G20-3, verification that the report holder's quality assurance program is audited by a quality assurance entity approved by the Florida Building Commission for the type of inspections being conducted is the responsibility of an approved validation entity (or the code official when the report holder does not possess an approval by the Commission).

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